



Allison Transmission Spec Sheet 6600 Series

RATINGS

Model	Application	Input Power gross	hp (kW) net	Input Torque gross	lb-ft (N•m) net	Turbine Torque lb-ft (N•m) net
6620 ORS / 6625 ORS	Hauling Applications	760 (567)	710 (529)	2500 (3390)	2270 (3078)	3790 (5139)
6620 SP / 6625 SP	General	760 (567)	710 (529)	2500 (3390)	2270 (3078)	3790 (5139)
	Agricultural Tractor	700 (522)	650 (485)	2000 (2712)	1860 (2522)	3340 (4528)
	Aircraft Rescue (ARFF) Vehicle	1025 (764)	975 (727)	3300 (4474)	3000 (4068)	5200 (7050)
6620 OFS / 6625 OFS	Oil Field General	760 (567)	710 (529)	2500 (3390)	2270 (3078)	3790 (5139)
	Oil Field Dual Mode	900 (671)	850 (634)	2750 (3729)	2300 (3118)	4000 (5423)
	Oil Field Stationary	900 (671)	850 (634)	2750 (3729)	2600 (3525)	4000 (5423)

DRIVETRAIN INTERFACES

Acceptable full-load engine governed speed	1900 – 2500 rpm
Minimum engine idle speed range (with transmission in Drive)	550 rpm

MOUNTING

Direct	SAE No. 1 automatic flywheel housing with flexplate drive. Cradle mount using engine flywheel housing mounting pads and transmission rear cover mounting pads with 0.625-11 inch series bolts
Remote	Side pads on transmission rear cover, plus front trunnion mount

TORQUE CONVERTER

Type Single stage, three element, polyphase.

Model	Stall Torque Ratio	Kp-Factor* at Stall
TC-680	2.08	54.6 (46.9)
TC-682	1.77	43.7 (37.5)
TC-683	1.85	35.1 (30.1)

* Kp-Factor defines torque converter capacity.

* Kp = the ratio of converter pump speed [rpm] divided by the square root of the pump torque [lb-ft (N•m)]

MECHANICAL RATIOS (Gear ratios do not include torque converter multiplication)

Range

First	4.00 : 1
Second	2.68 : 1
Third	2.01 : 1
Fourth	1.35 : 1
Fifth	1.00 : 1
Sixth	0.67 : 1
Reverse 1	-5.15 : 1
Reverse 2	-3.46 : 1

Ratio Coverage

Forward	5.97
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CONTROL SYSTEM DESCRIPTION

Electronic	6620 ORS / 6625 ORS
Manual Electric, Manual Hydraulic or Electronic	6620 SP / 6625 SP and 6620 OFS / 6625 OFS



OPTIONAL ENGINE-DRIVEN POWER TAKE-OFF PROVISION¹**Side mount**

Location	5 o'clock position, as viewed from rear	
PTO drive gear rating	Intermittent	46 tooth drive gear, 200 hp (149 kW)
	Continuous	46 tooth drive gear, 125 hp (93 kW)

Top Mount

Location	12 o'clock position, as viewed from rear	
PTO drive gear rating	Intermittent	46 tooth drive gear, 200 hp (149 kW)
	Continuous	46 tooth drive gear, 125 hp (93 kW)

ELECTRONIC SPEEDOMETER PROVISION

Description	LS-TTL signal, 39 pulses per output shaft revolution
Location	Output signal from transmission TCM

OUTPUT RETARDER PROVISION (OPTION)

Type	Integral, hydraulic	
Capacity	Torque	Power
	1500 lb-ft (2034 N•m)	600 hp (447 kW)

SIZE

Depth (below horizontal centerline)	20.1 in (511 mm)	
	Basic	With Retarder
Length (direct mount) ^{2,3}	43.1 in (1095 mm)	46.6 in (1182 mm)
Width	28.6 in (726 mm)	31.7 in (805 mm)
	Height	Dry Weight
Basic model	34.1 in (866 mm)	2200 lb (998 kg)
With direct mount filters	38.7 in (982 mm)	2200 lb (998 kg)
With top engine-driven PTO drive gear		2230 lb (1012 kg)
With park brake (12" x 5")		2260 lb (1025 kg)
With remote mount		2255 lb (1023 kg)
With retarder		2365 lb (1073 kg)

OIL SYSTEM

Oil type	TES 353 & TES 439, (See "www.allisontransmission.com" for approved list)	
Capacity excluding external circuits		
Main circuit oil filter	18.0 gallons (68 litres)	
Standard	Manifold for full-flow, remote mounted, Replaceable element	
Optional	Direct-mount full flow, replaceable elements (2)	
Cooler circuit oil filter (optional)	Replaceable element, remote-mounted	

1. PTO ratings apply to both top and side. Combined totals cannot exceed individual ratings.
2. For remote mounting, add 10-11 in (254-279 mm), depending on flange selection.
3. Length is approximate from engine/converter mounting surface to face of typical output flange.



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