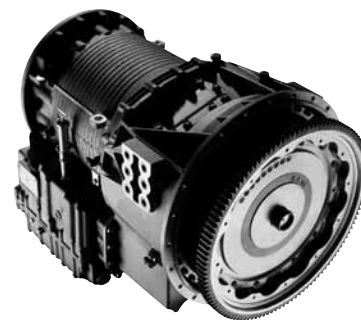




4000/4200 Series



RATINGS

Model ⁽¹⁾		Input Torque Gross N•m (lb-ft)	Input Power Gross ⁽²⁾ Kw (hp)	Turbine Torque Net ⁽³⁾ N•m (lb-ft)	GVW kg (lbs)	GCW kg (lbs)
4000	General	2400 (1770)	421 (565)	3525 (2600)	n/a	n/a
	Fire Truck, Emergency	2508 (1850)	447 (600)	3525 (2600)	n/a	n/a
	Aircraft Rescue and Fire-Fighting Vehicle	2508 (1850)	447 (600)	3525 (2600)	n/a	n/a
	Heavy Equipment Transport	2508 (1850)	447 (600)	3525 (2600)	n/a	n/a
	Refuse Vehicles	2102 (1550)	373 (500)	3322 (2450)	n/a	n/a
	Ag Spreader, Sprayer, Blower, Feedlot Truck	2400 (1770)	421 (565)	3525 (2600)	n/a	n/a
4000	MH Motorhome	2644 (1950)	485 (650)	3795 (2800)	n/a	n/a
4000	ORS Articulated Dump	2203 (1625)	358 (480)	3322 (2450)	68,500 (151,017)	n/a
	Rigid Rear Dump	2102 (1550)	358 (480)	3322 (2450)	57,000 (125,660)	n/a
	Off-Road	CONTACT YOUR ALLISON REPRESENTATIVE FOR DETAILS				
4000 SP	Specialty / Military	2644 (1950)	485 (650)	3795 (2800)	n/a	n/a
4200 ORS	Articulated Dump	2305 (1700)	358 (480)	3322 (2450)	81,000 (178,574)	n/a

(1). Models including vocational designations (ie: ORS, OFS, SP, MH) are for global markets. All other models within this document are targeted for non North American markets only.
(2). Gross Power rating as defined by ISO 1585 or SAE J1995. (3). Turbine Torque limit based on iSCAAN standard deductions.

DRIVETRAIN INTERFACES

Acceptable full-load engine governed speed	1700 – 2300 rpm
Acceptable engine idle speed range (with transmission in Drive)	500 – 800 rpm

MOUNTING

To Engine	SAE No.1
In Chassis	Rear support available (required for some installations)

TORQUE CONVERTER

Type One stage, three element, polyphase.
Includes standard integral damper which is operational in lockup.

Model	Stall Torque Ratio
TC-521	2.42
TC-531	2.34
TC-541	1.90
TC-551	1.79
TC-561	1.58

MECHANICAL RATIOS (Gear ratios do not include torque converter multiplication)

Range

First	3.51 : 1
Second	1.91 : 1
Third	1.43 : 1
Fourth	1.00 : 1
Fifth	0.74 : 1
Sixth	0.64 : 1
Reverse	-4.80 : 1

CONTROL SYSTEM

Description	Allison 4th Generation Electronic Controls with closed loop adaptive shifts
Shift Sequences	[C = Converter mode (lockup clutch disengaged); L = Lockup mode (lockup clutch engaged)] Option 1: 1C-[1L]-2C-2L-3L-4L Option 2: 1C-[1L]-2C-2L-3L-4L-5L Option 3: 1C-[1L]-2C-2L-3L-4L-5L-6L TCM must be calibrated for "1L" option. Second-gear-start calibrations are not available for all vehicle applications.
Driver-to-Transmission Interface	Cab-mounted shift selector, pushbutton or lever with two-digit display (range selected and range attained)
Communication Protocol - Engine/Vehicle Systems Interface	SAE J1939, SAE J1587, ISO 9141, IESCAN

PHYSICAL DESCRIPTION

	Length*	Dry Weight	Depth below transmission centerline
Basic Model	793 mm (31.2 in)	377 kg (831 lbs)	375 mm (14.8 in)
With PTO Drive Provision	866 mm (34 in)	405 kg (893 lbs)	375 mm (14.8 in)
With Retarder	793 mm (31.2 in)	411 kg (906 lbs)	375 mm (14.8 in)
With PTO Drive Provision and Retarder	866 mm (34 in)	439 kg (968 lbs)	375 mm (14.8 in)

*Approximate length from engine housing to output flange (depending on output flange type)

ENGINE-DRIVEN POWER TAKE-OFF PROVISION

PTO drive	Engine-driven helical gear	
PTO mounting pads	Ten-bolt, 1 o'clock and 8 o'clock positions (as viewed from rear)	
PTO drive gear ratio	1 o'clock position	1.00 x engine speed
	8 o'clock position	1.00 x engine speed
PTO drive gear rating (continuous operation)	Using one PTO:	930 N•m (685 lb-ft)
	Total using two PTO's:	1595 N•m (1175 lb-ft)
PTO Drive Gear	97 tooth	

OUTPUT RETARDER PROVISION (OPTION)

Type	Integral, hydraulic	
	Torque	Capacity Power
Low	1763 N•m (1300 lb-ft)	373 kW (500 hp)
Medium	2170 N•m (1600 lb-ft)	447 kW (600 hp)
High	2710 N•m (2000 lb-ft)	447 kW (600 hp)

OIL SYSTEM

Allison approved fluids: TES 295 and TES 389	
Capacity including PTO, excluding external circuits	
With Deep Oil Sump	45 litres (48 quarts)
With Shallow Oil Sump	38 litres (40 quarts)
Main circuit oil filter	Replaceable element, integral
Cooler circuit oil filter	Replaceable element, integral
Electronic oil level sensor (OLS)	Standard

SPEEDOMETER PROVISION

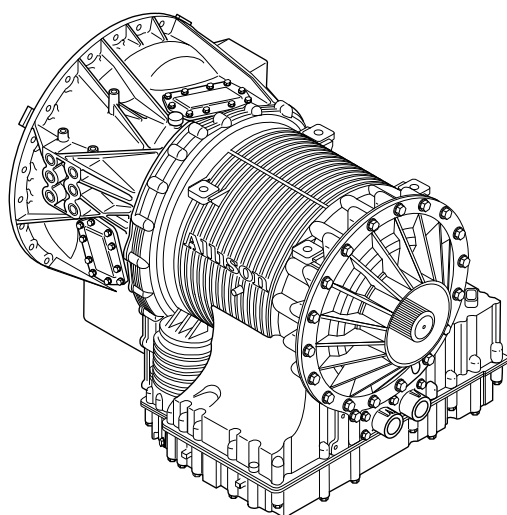
Description	Non-zero-crossing square wave
	8, 16 or 40 pulses per revolution of transmission output shaft
Location	Electronic output from TCM

TACHOGRAPH PROVISION

Tone wheel	4 or 6-tooth
Mounting	M18 x 1.5 metric thread
Location	Transmission rear cover or retarder housing

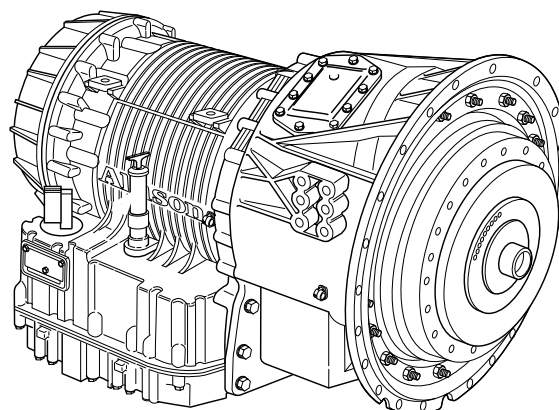
4000/4200 Series

With PTO and Shallow Oil Sump



4000/4200 Series

With PTO and Retarder



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